



A Brand A-OIL-POT

Advanced Performance Taps for a Variety of Materials

ABOUT OSG

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List 16550

A BRAND A-OIL-POT, DIN Overall Length



SPIRAL POINT	VC10	V		C/4P	0°	PACKED 1 PIECE
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EDP	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes
			L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)	
1655000108	M6 x 0.75	D4	80.00	12.00	30.00	6.48	4.85	7.94	3
1655000208	M6 x 1	D5	80.00	12.00	30.00	6.48	4.85	7.94	3
1655000308	M7 x 1	D5	80.00	12.00	30.00	8.08	6.05	9.53	3
1655000408	M8 x 0.75	D4	80.00	15.00	30.00	8.08	6.05	9.53	3
1655000508	M8 x 1	D5	90.00	15.00	35.00	8.08	6.05	9.53	3
1655000608	M8 x 1.25	D5	90.00	15.00	35.00	8.08	6.05	9.53	3
1655000708	M9 x 1.25	D5	90.00	15.00	35.00	9.68	7.26	11.11	3
1655000808	M10 x 1	D5	90.00	18.00	35.00	9.68	7.26	11.11	3
1655000908	M10 x 1.25	D5	100.00	18.00	39.00	9.68	7.26	11.11	3
1655001008	M10 x 1.5	D6	100.00	18.00	39.00	9.68	7.26	11.11	3
1655001108	M11 x 1.5	D5	100.00	18.00	29.00	8.20	6.15	10.32	3
1655001208	M12 x 1	D5	100.00	21.00	32.00	9.32	6.99	11.11	3
1655001308	M12 x 1.25	D6	100.00	21.00	32.00	9.32	6.99	11.11	3
1655001408	M12 x 1.5	D6	100.00	21.00	32.00	9.32	6.99	11.11	3
1655001508	M12 x 1.75	D6	110.00	21.00	32.00	9.32	6.99	11.11	3
1655001608	M14 x 1.5	D6	100.00	24.00	36.00	10.90	8.18	12.70	4
1655001708	M14 x 2	D7	110.00	24.00	36.00	10.90	8.18	12.70	3
1655001808	M15 x 1.5	D6	100.00	24.00	36.00	12.19	9.14	14.29	4
1655001908	M16 x 1.5	D6	100.00	24.00	36.00	12.19	9.14	14.29	4
1655002008	M16 x 2	D7	110.00	24.00	36.00	12.19	9.14	14.29	3
1655002108	M17 x 1.5	D6	100.00	24.00	36.00	13.77	10.31	15.88	4
1655002208	M18 x 1.5	D6	110.00	30.00	43.00	13.77	10.31	15.88	4
1655002308	M18 x 2.5	D7	125.00	30.00	43.00	13.77	10.31	15.88	3
1655002408	M20 x 1.5	D6	125.00	30.00	44.00	16.56	12.42	17.46	4
1655002508	M20 x 2.5	D7	140.00	30.00	44.00	16.56	12.42	17.46	3
1655002608	M22 x 1.5	D6	125.00	30.00	44.00	17.70	13.28	19.05	4
1655002708	M22 x 2	D7	140.00	30.00	44.00	17.70	13.28	19.05	4
1655002808	M22 x 2.5	D7	140.00	30.00	44.00	17.70	13.28	19.05	3
1655002908	M24 x 1.5	D6	140.00	36.00	51.00	19.30	14.48	19.05	4
1655003008	M24 x 2	D7	140.00	36.00	51.00	19.30	14.48	19.05	4
1655003108	M24 x 3	D8	160.00	36.00	51.00	19.30	14.48	19.05	3

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High			300	400	17-4 PH		6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH	6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	
100-200 SFM	100-200 SFM	100-200 SFM	50-120 SFM	45-110 SFM	40-120 SFM	40-120 SFM	40-100 SFM	80-160 SFM	90-220 SFM	90-220 SFM		60-120 SFM				

○ Good ○ Best

